



## 15-B-143 HAP & TAP Free Gloss Black Acrylic Enamel

### Description:

A fast drying, high gloss enamel enhanced with acrylic resin for increased exposure durability. This product is formulated to have a VOC of less than 3.50 lbs/gal at application viscosity.

### Product Information:

**Color:** Black

**Weight Per Gallon:** 7.89±0.1 lbs/gal

**Solids By Weight:** 49.25±1 %

**Solids by Volume:** 42.72±1 %

**VOC:** <3.50 lbs/gal

#### VOC Note:

(Actual VOC determined using EPA Method #24)

**Gloss:** 90+ / 60 °meter

**Viscosity:** 30-35" #2 Zahn

**pH Level:** N/A

**Pot Life:** N/A

### Recommended Application:

Spray as supplied. The use of a suitable primer is recommended before application to metal.

### Clean Up Solvent(s):

Acetone or MEK

### Reduction Rate/Mix Ratio:

Use as supplied.

### Curing Schedule:

**Air Dry, Tack Free:** 1 hour

**Dry Through:** 24 hours

**Bake, Flash Time:** N/A

**Bake Temp:** N/A

**Dwell Time:** N/A

**PMT:** N/A

### Theoretical Coverage @ 1.0 Mil:

678 ft<sup>2</sup>/gal

### Recommended Dry Film Thickness:

1.5-2.0 mils

### Performance:

**Adhesion:** 100% retention, crosshatch and tape.\*

**Durability:** 1500 Hours QUV\* w/ 94% Retention

**Flexibility:** Pass

**Hardness:** B-HB pencil @ 1 week cure.\*

**Impact:** 20 in lbs direct

**MEK Rubs:** N/A

**Salt Spray:** Pass 336 hours over 1 mil DFT of Primer\*

**Other:** \* As tested on B-1000 CRS.

**Date:** 02/07/12

**Supersedes:**

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1920 Leonard Avenue, P.O. Box 369004, Columbus, Ohio 43236-9004 - (614) 253-8511